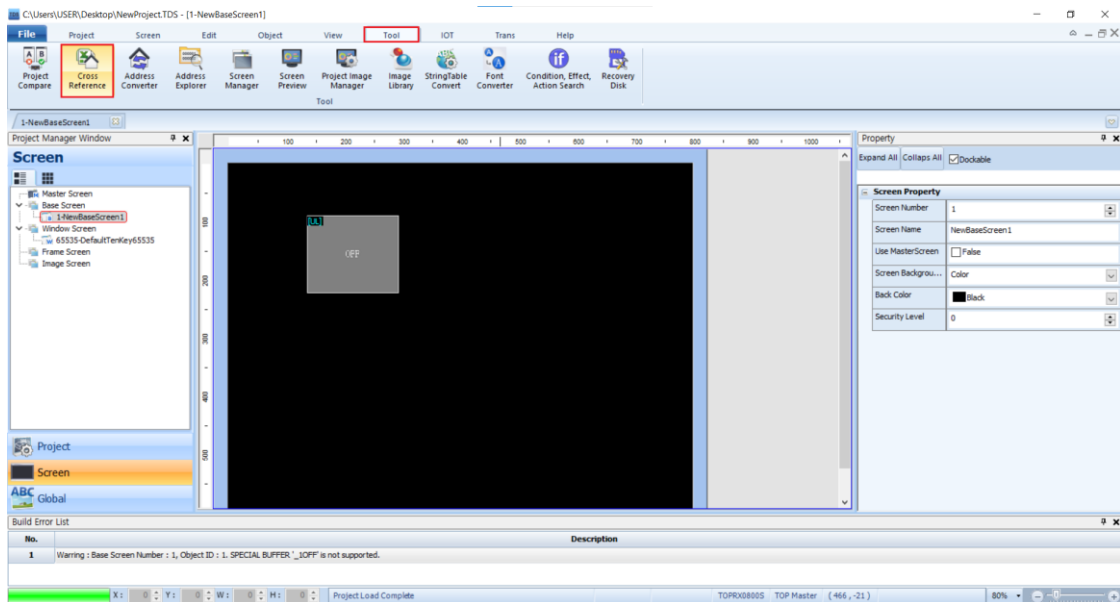


_1OFF Conversion

When converting a project from **XDesignerPlus** to **TOP Design Studio**, a build error may occur if **the special address _1OFF** is used in the project. (This is because _1OFF is no longer supported.)

You must replace this address with another valid address.

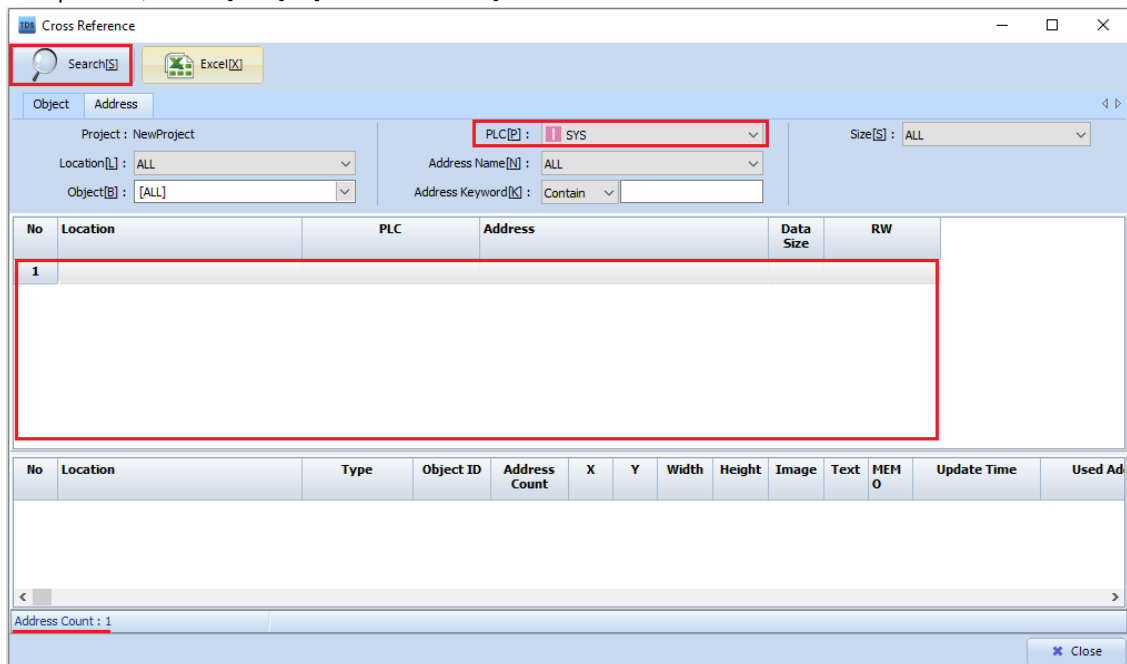
Follow the steps below to change the address:



[Pic. Cross Reference]

(1) Open Address/Object Search

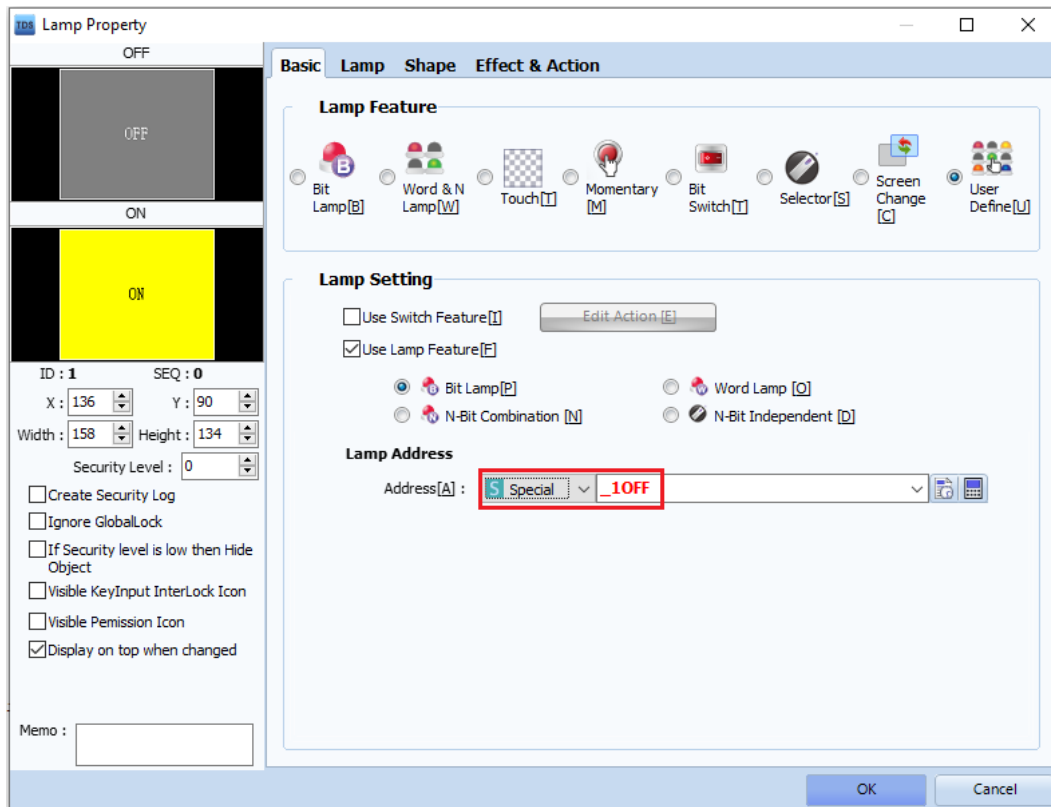
From the top menu, select [Tool] - [Cross Reference].



[Pic. Cross Reference]

(2) Search / Select SYS Addresses

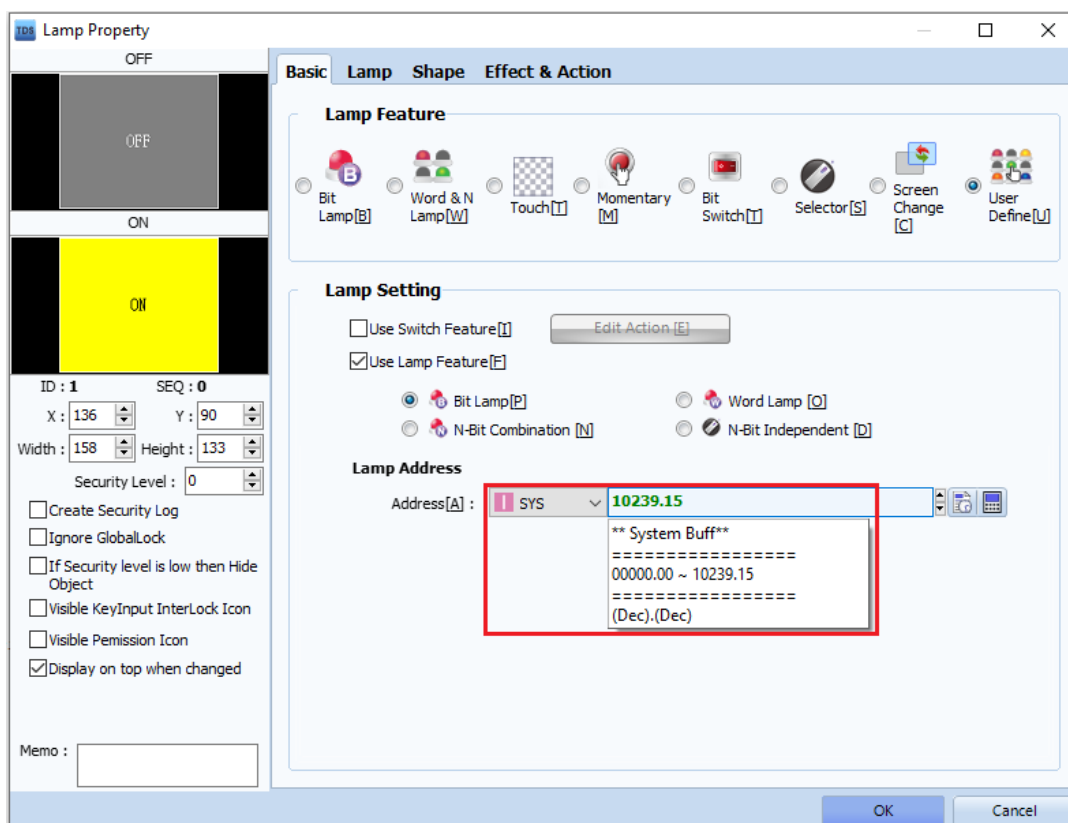
In the search window, change the PLC option to SYS, then click Search, and then select an **Unused SYS Address**. Check the list and identify an unused SYS address. (In this manual, **SYS 10239.15** is used as an example.)



[Pic. _1OFF]

(3) Replace _1OFF

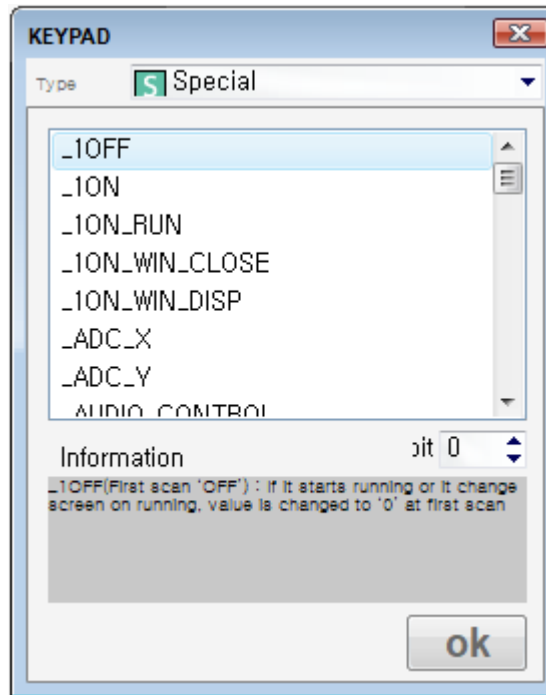
Change the _1OFF address to the unused SYS address you identified (e.g., SYS 10239.15).



[Pic. Converted to SYS 10239.15]

Important Notes

- If **_1OFF** was **only used to display an "OFF" image** (and not for control), you can simply replace it as described above.
- If **_1OFF** was **used as a special control address connected to the PLC**, you must carefully review the logic before making changes.
- The **original function of _1OFF** was to automatically **set its value to 0** when a screen started or switched.



[Pic. XDP _1OFF Information]