

CODESYS V2 Ethernet

Supported version TOP Design Studio V1.4.4 or higher



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We want to thank our customers who use the Touch Operation Panel.

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Refer to this section to check the addresses which can communicate with an external device.

1. System configuration

The system configuration of TOP and "CODESYS V2 Ethernet" is as follows:

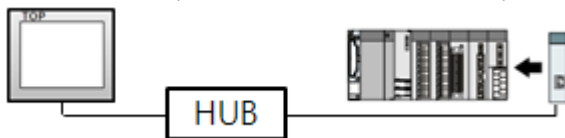
Series	Communication method	Communication setting	Cable
CODESYS V2 Ethernet	TCP	3. TOP communication setting	Twisted pair Cable ^{*Note 1)}

^{*Note 1)} Twisted pair cable

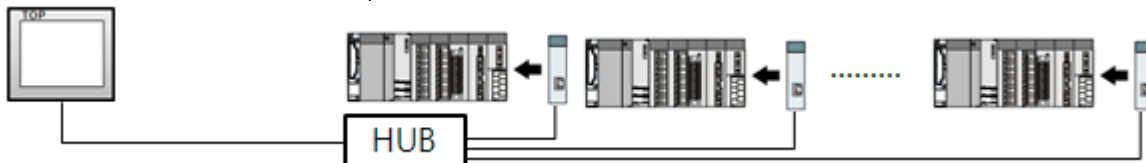
- Refer to STP (Shielded Twisted Pair Cable) or UTP (Unshielded Twisted Pair Cable) Category 3, 4, 5.
- Depending on the network configuration, you can connect to components such as the hub and transceiver, and in this case, use a direct cable.

■ Connectable configuration

- 1:1 connection (one TOP and one external device) connection



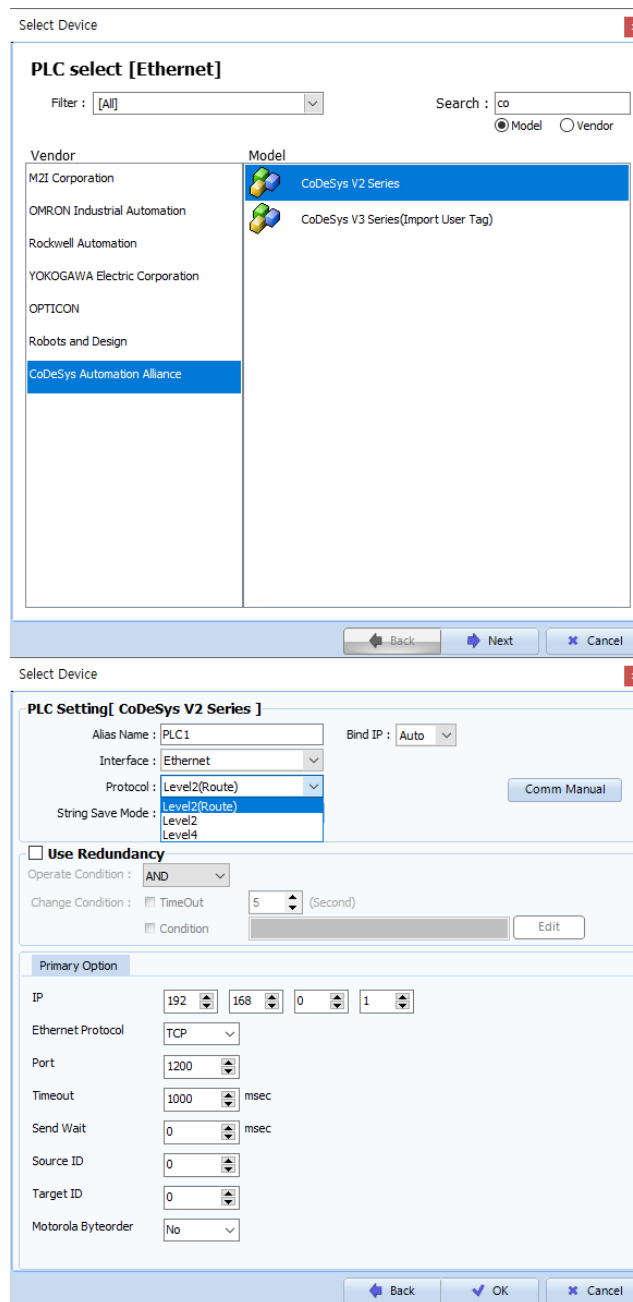
- 1:N connection (one TOP and multiple external devices) connection



*

2. External device selection

- Select a TOP model and a port, and then select an external device.



Settings		Contents					
TOP	Model	Check the TOP display and process to select the touch model.					
External device	Vendor	Select the vendor of the external device to be connected to TOP. Select "CoDeSys Automation Alliance".					
	PLC	Select the external device to be connected to the TOP. <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="background-color: black; color: white;">Model</th> <th style="background-color: black; color: white;">Interface</th> <th style="background-color: black; color: white;">Protocol</th> </tr> </thead> <tbody> <tr> <td>CoDeSys V2 Series</td> <td>Ethernet</td> <td>Level2(Route) Level2 Level4</td> </tr> </tbody> </table> <p>Please check the system configuration in Chapter 1 to see if the external device you want to connect is a model whose system can be configured.</p>	Model	Interface	Protocol	CoDeSys V2 Series	Ethernet
Model	Interface	Protocol					
CoDeSys V2 Series	Ethernet	Level2(Route) Level2 Level4					

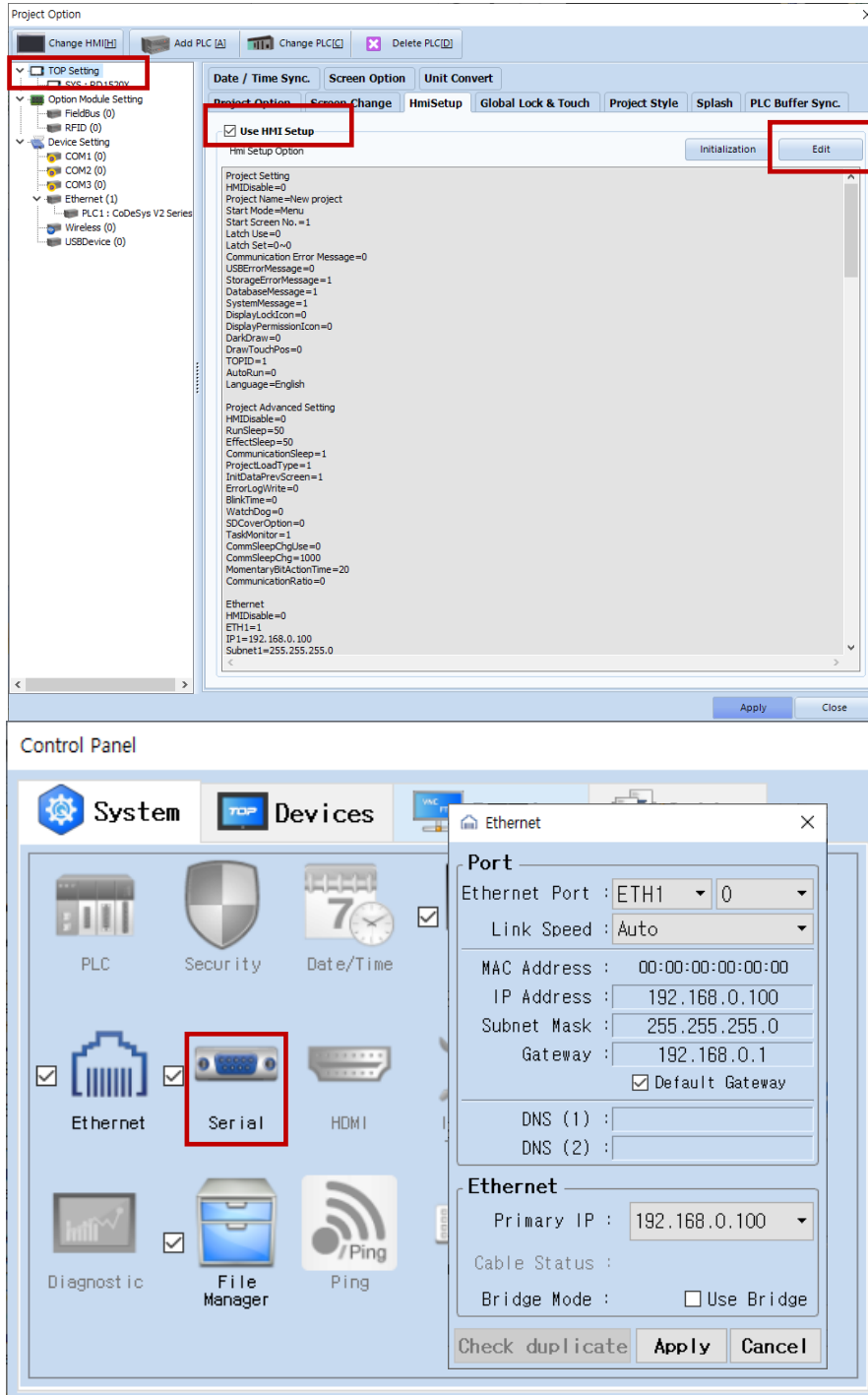
3. TOP communication setting

The communication can be set in TOP Design Studio or TOP main menu. The communication should be set in the same way as that of the external device.

3.1 Communication setting in TOP Design Studio

(1) Communication interface setting

- [Project > Project Property > TOP Setting] → [Project Option > "Use HMI Setup" Check > Edit > Ethernet]
- Set the TOP communication interface in TOP Design Studio.



Items	TOP	External device	Remarks
IP Address* Note 1 Note 2)	192.168.255.50	192.168.255.1	
Subnet Mask	255.255.255.0	255.255.255.0	
Gateway	192.168.0.1	192.168.0.1	

*[Note 1](#)) The network addresses of the TOP and the external device (the first three digits of the IP, 192 . 168 . 0 . 0) should match.

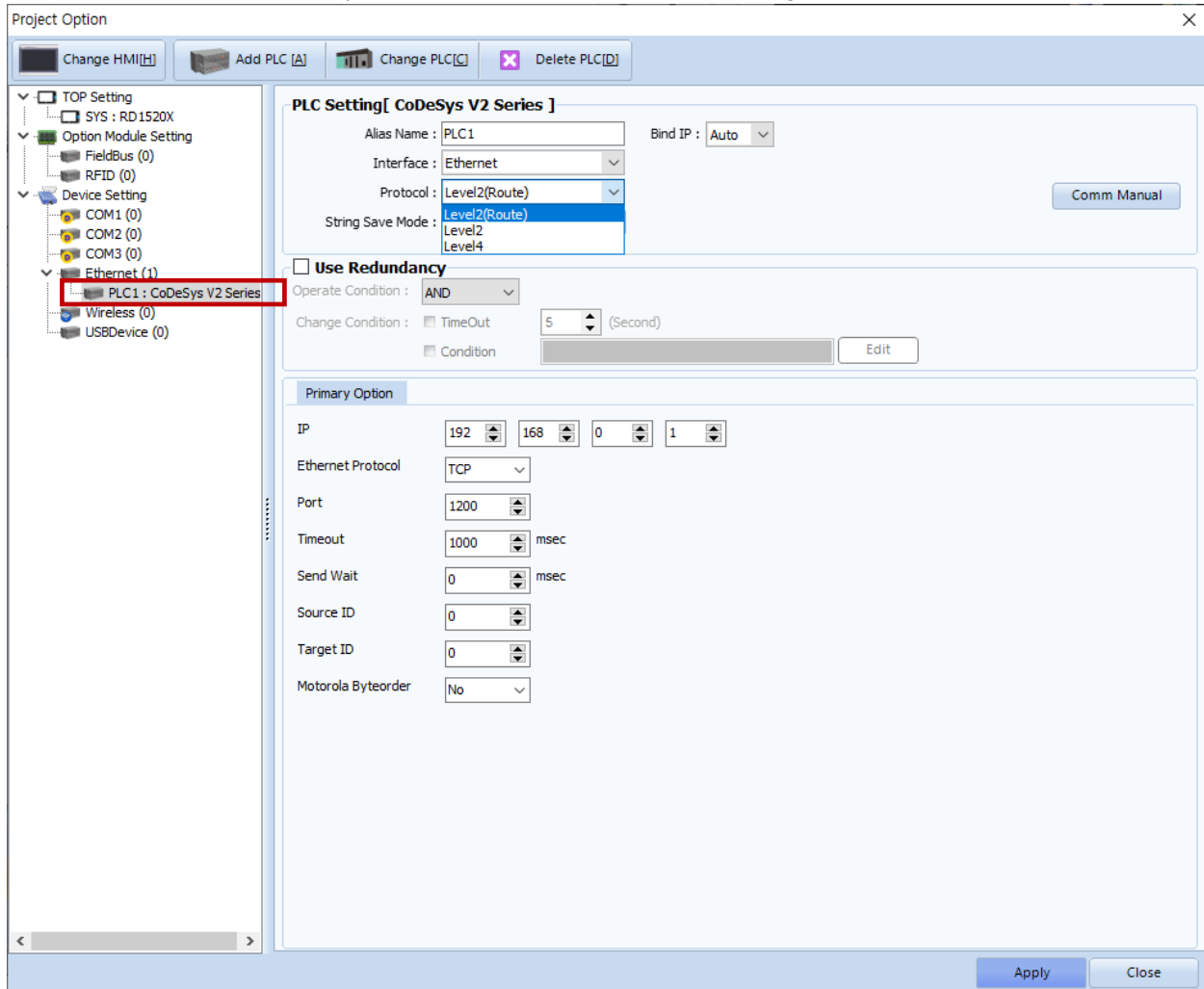
*[Note 2](#)) Do not use duplicate IP addresses over the same network.

* The above settings are examples recommended by the company.

Items	Description
IP Address	Set an IP address to be used by the TOP to use over the network.
Subnet Mask	Enter the subnet mask of the network.
Gateway	Enter the gateway of the network.

(2) Communication option setting

- [Project > Project Property > Device Setting > ETHERNET > "PLC1 : CoDeSys V2 Series"]
- Set the options of the CoDeSys V2 Series communication driver in TOP Design Studio.

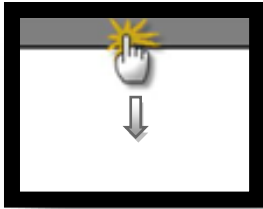


Items	Settings	Remarks
Interface	Select "Ethernet".	Refer to "2. External device selection".
Protocol	Select "Level2(Route),Level2,Level4" (User settings)	
IP	Enter the IP address of the external device.	
Ethernet Protocol	Selects the Ethernet Protocol between the TOP and an external device.	Fixed
Port	Enter the Ethernet communication port number of the external device.	Fixed
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.	
SendWait (ms)	Set the waiting time between TOP's receiving a response from an external device and sending the next command request.	
Source ID	Configure Source ID.	
Target ID	Configure Target ID.	
Motorola Byteorder	Enable or disable Motorola Byteorder.	

3.2. Communication setting in TOP

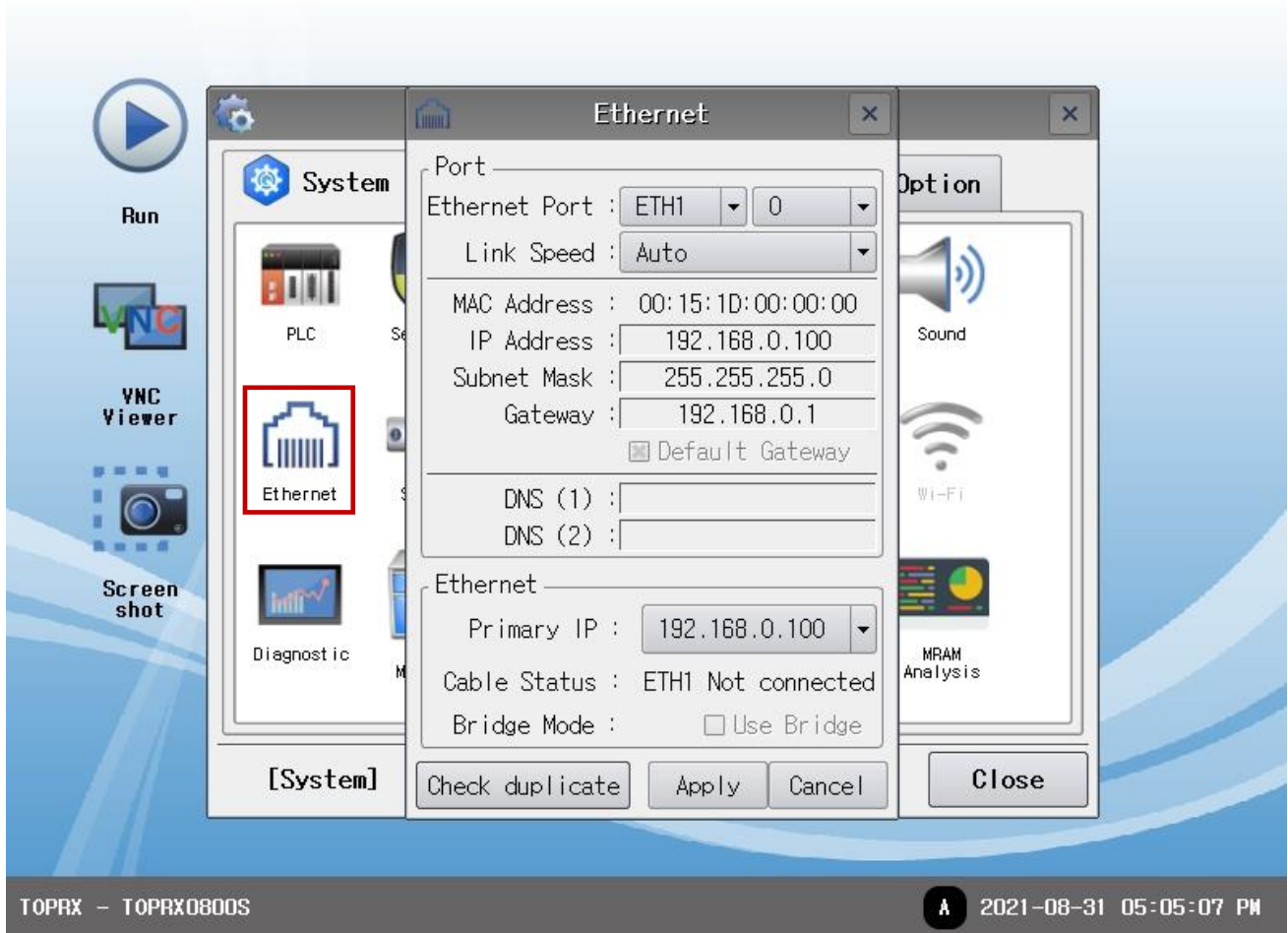
* This is a setting method when "Use HMI Setup" in the setting items in "3.1 TOP Design Studio" is not checked.

- Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.



(1) Communication interface setting

- [Main Screen > Control Panel > Ethernet]



Items	TOP	External device	Remarks
IP Address* Note 1) Note 2)	192.168.255.50	192.168.255.1	
Subnet Mask	255.255.255.0	255.255.255.0	
Gateway	192.168.0.1	192.168.0.1	

*[Note 1](#)) The network addresses of the TOP and the external device (the first three digits of the IP, 192 . 168 . 0 . 0) should match.

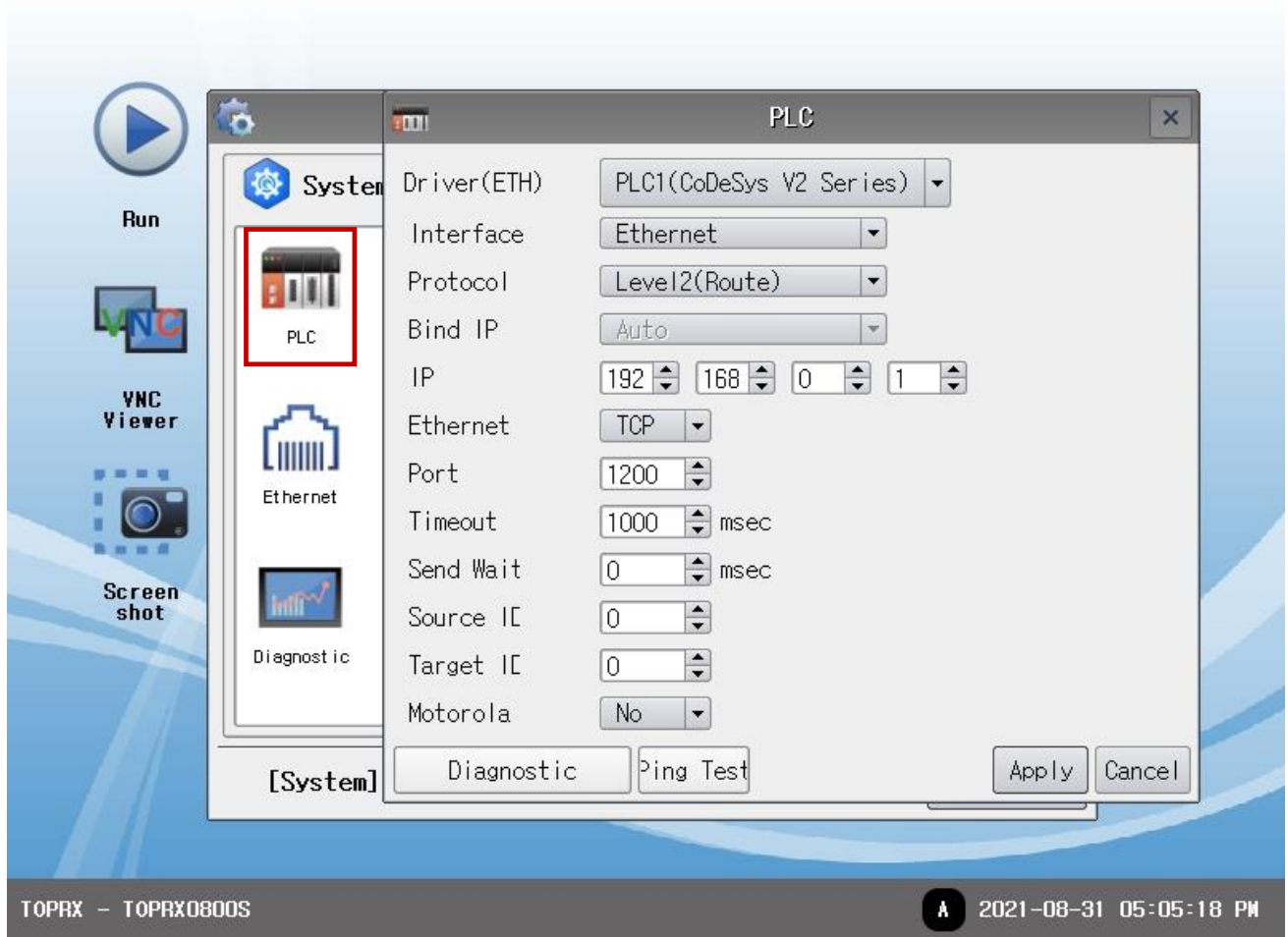
*[Note 2](#)) Do not use duplicate IP addresses over the same network.

* The above settings are examples recommended by the company.

Items	Description
IP Address	Set an IP address to be used by the TOP to use over the network.
Subnet Mask	Enter the subnet mask of the network.
Gateway	Enter the gateway of the network.

(2) Communication option setting

■ [Main Screen > Control Panel > PLC]



Items	Settings	Remarks
Interface	Select "Ethernet".	Refer to "2. External device selection".
Protocol	Select "Level2(Route),Level2,Level4" (User settings)	
IP	Enter the IP address of the external device.	
Ethernet Protocol	Selects the Ethernet Protocol between the TOP and an external device.	Fixed
Port	Enter the Ethernet communication port number of the external device.	Fixed
TimeOut (ms)	Set the time for the TOP to wait for a response from an external device.	
SendWait (ms)	Set the waiting time between TOP's receiving a response from an external device and sending the next command request.	
Source ID	Configure Source ID.	
Target ID	Configure Target ID.	
Motorola Byteorder	Enable or disable Motorola Byteorder.	

3.3 Communication diagnostics

- Check the interface setting status between the TOP and external device.
 - Touch the top of the TOP screen and drag it down. Touch "EXIT" in the pop-up window to go to the main screen.
 - Check if the ETH port settings you want to use in [Control Panel > Ethernet] are the same as those of the external device.

- Diagnosis of whether the port communication is normal or not
 - Touch "Communication diagnostics" in [Control Panel > PLC].
 - The Diagnostics dialog box pops up on the screen and determines the diagnostic status.

OK	Communication setting normal
Time Out Error	Communication setting abnormal - Check the cable, TOP, and external device setting status. (Reference: Communication diagnostics sheet)

- Communication diagnostics sheet
 - If there is a problem with the communication connection with an external terminal, please check the settings in the sheet below.

Items	Contents	Check		Remarks	
System configuration	How to connect the system	OK	NG	1. System configuration	
	Connection cable name	OK	NG		
TOP	Version information	OK	NG	2. External device selection 3. Communication setting	
	Port in use	OK	NG		
	Driver name	OK	NG		
	Other detailed settings	OK	NG		
	Relative prefix	Project setting	OK		NG
		Communication diagnostics	OK		NG
	Ethernet port setting	IP Address	OK		NG
Subnet Mask		OK	NG		
Gateway		OK	NG		
External device	CPU name	OK	NG	4. External device setting	
	Communication port name (module name)	OK	NG		
	Protocol (mode)	OK	NG		
	Setup Prefix	OK	NG		
	Other detailed settings	OK	NG		
	Ethernet port setting	IP Address	OK		NG
		Subnet Mask	OK	NG	
Gateway		OK	NG		
Check address range		OK	NG	5. Supported addresses (For details, please refer to the PLC vendor's manual.)	

4. External device setting

Refer to the vendor's user manual to identically configure the communication settings of the external device to that of the TOP.

5. Supported addresses

The devices available in TOP are as follows:

The device range (address) may differ depending on the CPU module series/type. The TOP series supports the maximum address range used by the external device series. Please refer to each CPU module user manual and be take caution to not deviate from the address range supported by the device you want to use.

Device	Bit Address	Word Address	32bit	Remarks
Input	IX0.00 – IX65535.15	IW0 – IW65535	L/H	
Output	QX0.00 – QX65535.15	QW0 – QW65535		
Marker	MX0.00 – MX65535.15	MW0 – MW65535		